PM 451 W M9 3 m

094-700004-00000

- Water-cooled MIG/MAG welding torch
- Fits all welding machines with a Euro torch connector
- Secure hold thanks to rubber inserts in the grip
- The flexible ball joint makes it comfortable to work, even for positional welding
- The torch trigger protection prevents the arc being ignited unintentionally
- **Recommended use for 6.5 m hose packages:** For steel and CrNi with a wire diameter of 1.2 to 1.6 mm only
- Recommendation:
- For feeding steel wires, we recommend using a steel liner with a capillary tube
- For feeding CrNi, aluminium, flux-cored and CuSi wires, we recommend a PA combined liner with a guide tube (alternatively you can use a Teflon or carbon Teflon liner)
- Equipment as supplied (steel wire Ø 1.2 mm):
- Gas nozzle Ø 15 mm; 71 mm
- Gas diffuser Ø 17 mm; 14 mm
- Contact tip M9 x 35 mm; Ø 1.2 mm and contact tip holderM9 x 34.5 mm
- Steel liner red; Ø 2 mm x 4.6 mm

Duty cycle CO2	500 A / 100 %
Duty cycle M21	450 A / 100 %
Duty cycle M21 pulse	350 A / 100 %
Wire Ø	0.8 mm - 1.6 mm
Connection	Euro torch connector
Hose package length	3 m
Bend angle torch neck	45 °
Operating weight	1.09 kg
Approvals	CE sign

The content of this document has been prepared and reviewed with all reasonable care.
The information provided is subject to change, errors excepted.